

Direct-3 in 1

Gloss Alkyd Enamel For Metal Surfaces Directly On Rust

Durable, glossy, quick-drying, anticorrosive paint suitable for painting onto either old or newly painted or rusted metallic surfaces, without pre-applying any primer. It provides great durability, strong adhesion, elasticity and long-term protection against corrosion. It has good working and levelling properties without leaving any brush and/or joint paint marks.

Advantages:

- Direct application on rust without primer
- Great durability
- Excellent finish



PRODUCT FEATURES

TECHNICAL CHARACTERISTICS



Viscosity

85 ± 5 KU (ASTM D 562, 25°C)

Density

1,14 ± 0,02 Kg / L (ISO 2811) for white

Gloss

> 90 units @ 60°C (ISO 2813)

COVERAGE



One coat

4-8 m²/L

Two coats

2-4 m²/L

PACKAGING

White, Black, 10 ready-made shades	750 mL	2,5 L
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FINISH

Mat	Satin	Gloss
		✓
Gloss Finish		

DILUTION



- Without dilution for brushing
- 15 % dilution for spraying with Spray Gun Solvent T350

DRYING TIME



Touch dry

30-60 min

Recoat

2-3h or >7 days

COLOURS

White, Black, and 10 ready-made shades



COLOR CARDS - FANDECKS



METAL SURFACES

APPLICATION

APPLICATION FIELD

For all kinds of metal surfaces.

PREPARATION



Surfaces should be cleaned with Brush Solvent T300, be smooth and dry, free from dust, grease or rust and sanded.



Glossy metal surfaces (aluminum, galvanized steel etc) should be first coated with Primer for Glossy Surfaces or Wash Primer.



STEPS

1

Stir well before use, without dilution for brushing or dilute up to 15% with Spray Gun Solvent T350 for spraying.

2

Apply the first coat by brush, short hair roller or spray gun.

3

Recoat after 2-3 hours or otherwise after 7 days.

TIPS

- Application at 5-35°C and <80% RH. For exterior use, don't apply if there is a risk of rain/frost in the next 48 hours.
- Paint quickly and carefully to ensure proper coating of the surface and obtain complete isolation from humidity, especially in difficult to paint spots, such as corners and edges.
- Best protection is provided with a 100

- µm dry film thickness, which is formed by applying two coats of Direct-3 in 1.
- Clean rollers, brushes and spray guns with Gun Solvent T350 and then with soapy water or detergent.
- Allow at least 30 days before cleaning and washing newly painted surfaces with Direct-3 in 1.
- Minimize paint wastage by estimating

- how much paint you will need.
- Recover unused paint for re-use. After paint application, seal the container and store it for future use.
- Do not dispose of liquid waste into ground water table. Unused paint requires special handling for safe disposal.

ADDITIONAL INFORMATION

VOCs (Volatile Organic Compounds)



"One-pack performance coatings". VOC content limit **500 g/L**. Maximum VOC content **499 g/L** VOCs (ready for use product).

PRECAUTIONS



Please read carefully the labelling mentioned on the can before use. For detailed instructions on hazards and safety in use the Safety Data Sheet is available upon request. Poisons Control Centre Tel. : +30 210 7793 777

STORAGE



5°C-38°C
Keep containers closed in a cool and dry area.

The above technical data, information and instructions are based on our long experience and laboratory tests and are intended only to describe the product and determine its application. However, the end user should check the suitability of the product for its intended use. Our company guarantees the quality of the product itself, and in any case bears no responsibility for any damage or damage caused if the product is not used properly and in accordance with its instructions for use. The company has the right to revise this technical data sheet without any prior notice.

+30.210.5589.400
TECHNICAL SUPPORT

